

PURPOSE

Provide information about assembly of the Chain Stopper for the ER, NER, and SNER hoist.

SCOPE

Limited to the stopper assembly for ER, NER, and SNER

INFORMATION

See Table 1, page 2.

REFERENCES

See Fig 1, page 3.

END

Table 1 ER/NER/SNER – Chain Stopper Assembly Specifications for Assembling			
Stopper P/N	Torque Spec		Thread Locker Spec
	N-m	Lb-in	
ER1CS1041	9.3 to 12.2	82 to 108	No Thread Locker Required
ER1DS1041			
ER1ES1041	13.3 to 16.1	118 to 143	
ER1FS1041			

From: Kishimoto, Kazutoshi
Sent: Tuesday, May 29, 2007 10:16 AM
To: Chris Hess
Cc: Yamada, Hiroshi; Fukasawa, Shunichiro
Subject: RE: ER Chain Stopper Assembly

Chris,

Although the KTI covering the procedure of the chain stopper will be issued later by our technical control group, I'll provide you of tightening torque value you requested in advance.

For M6 socket bolt
9.3~12.2[N · m]

For M8 socket bolt
13.3~16.1[N · m]

No lock-tight stuff required for this particular area.

Any questions, please let me know.

Regards,

Kaz

Fig 1 – Technical Info from Kito