



**RH ADVANTAGE  
SPACER BAR REPLACEMENT INSTRUCTIONS  
SIZE 2 (5T & 7½T) TROLLEY HOIST**

**Purpose**

To provide instructions to replace the long spacer bar with a shorter version on the size 2 (5T and 7 ½ T) RH Advantage trolley hoists.

**Action**

Complete the actions outlined in the following charts and photos. **Note: Removed Spacer Bar, P/N DST250565 must be returned to HHI, "Attention: Product Support".**

**Actions required for trolley hoists on a skid/pallet in shrink wrap or in a crate.**

<b>SIZE 2 (5T &amp; 7½T) TROLLEY HOIST TROLLEY SPACER BAR REPLACEMENT</b>	
<b><i>FOR TROLLEY HOIST IN SHRINK WRAP OR CRATE</i></b>	
<b>Step</b>	<b>Action</b>
1	Remove trolley hoist shrink wrap or crate lid.
2	Raise counterweight side of trolley hoist off skid/pallet.
3	Loosen 6 bolts/nuts (3 each side) on counterweight clamps.
4	Remove 2 bolts/nuts (1 each side) on counterweight clamps.
5	Remove 2 bolts/nuts (1 each side) on trolley clamps.
6	Remove and return Spacer Bar, P/N DST250565 to <u>HHI</u> . (Spacer Bar length = approx. 16 9/16")
7	Move counterweight toward hoist, 50 mm (approx. 2 in.).
8	Install new spacer bar, P/N DST250565SH. (Revised Spacer Bar length = approx. 14 9/16")
9	Reinstall and tighten 2 bolts/nuts (1 each side) on counterweight clamps.
10	Reinstall and tighten 2 bolts/nuts (1 each side) on trolley clamps.
11	Tighten the remaining 4 bolts/nuts (2 each side) on counterweight clamps.
12	Lower counterweight side of trolley hoist onto skid/pallet.
13	Replace shrink wrap or reinstall crate lid.

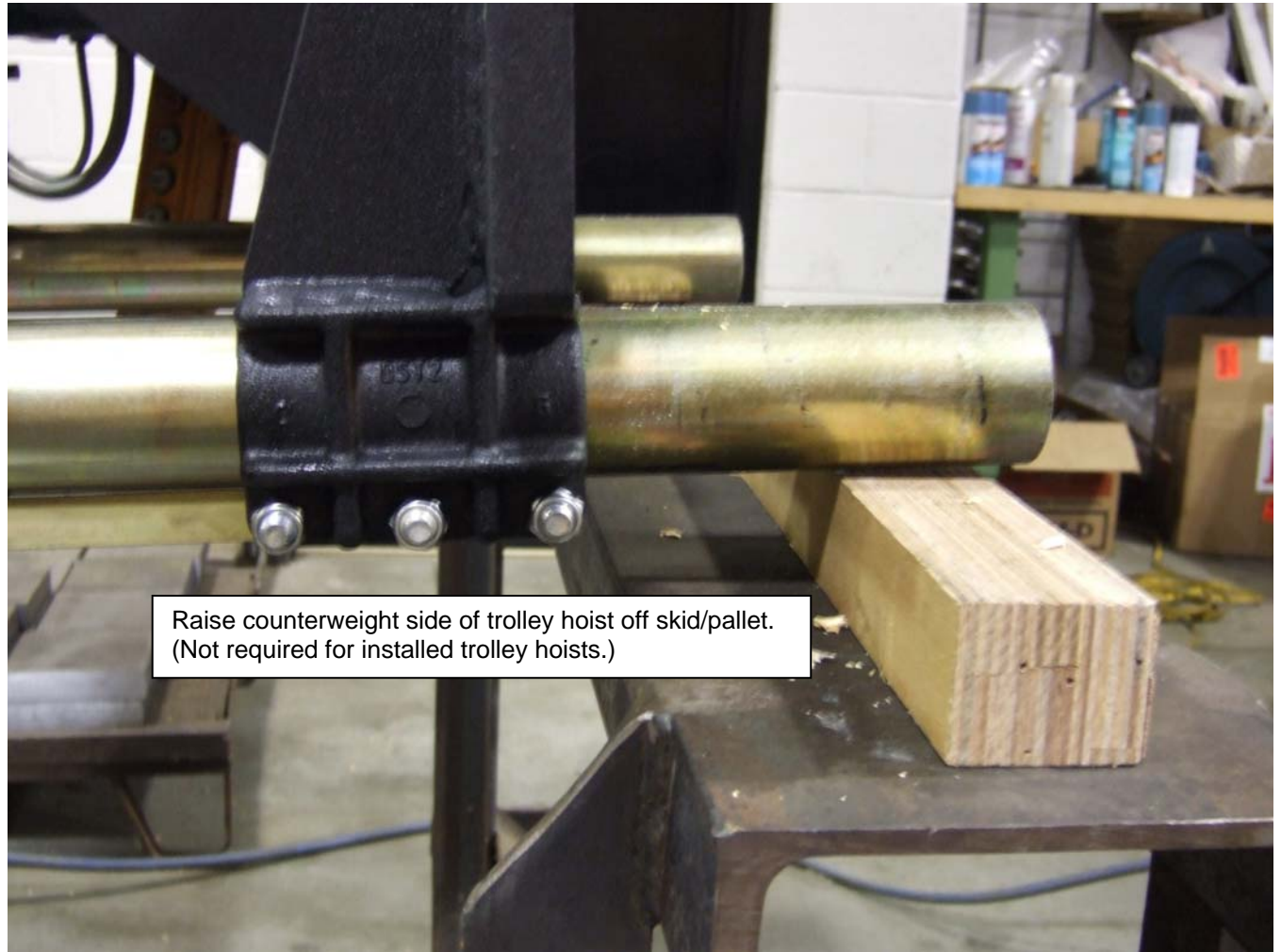
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**Actions required for installed trolley hoists.**

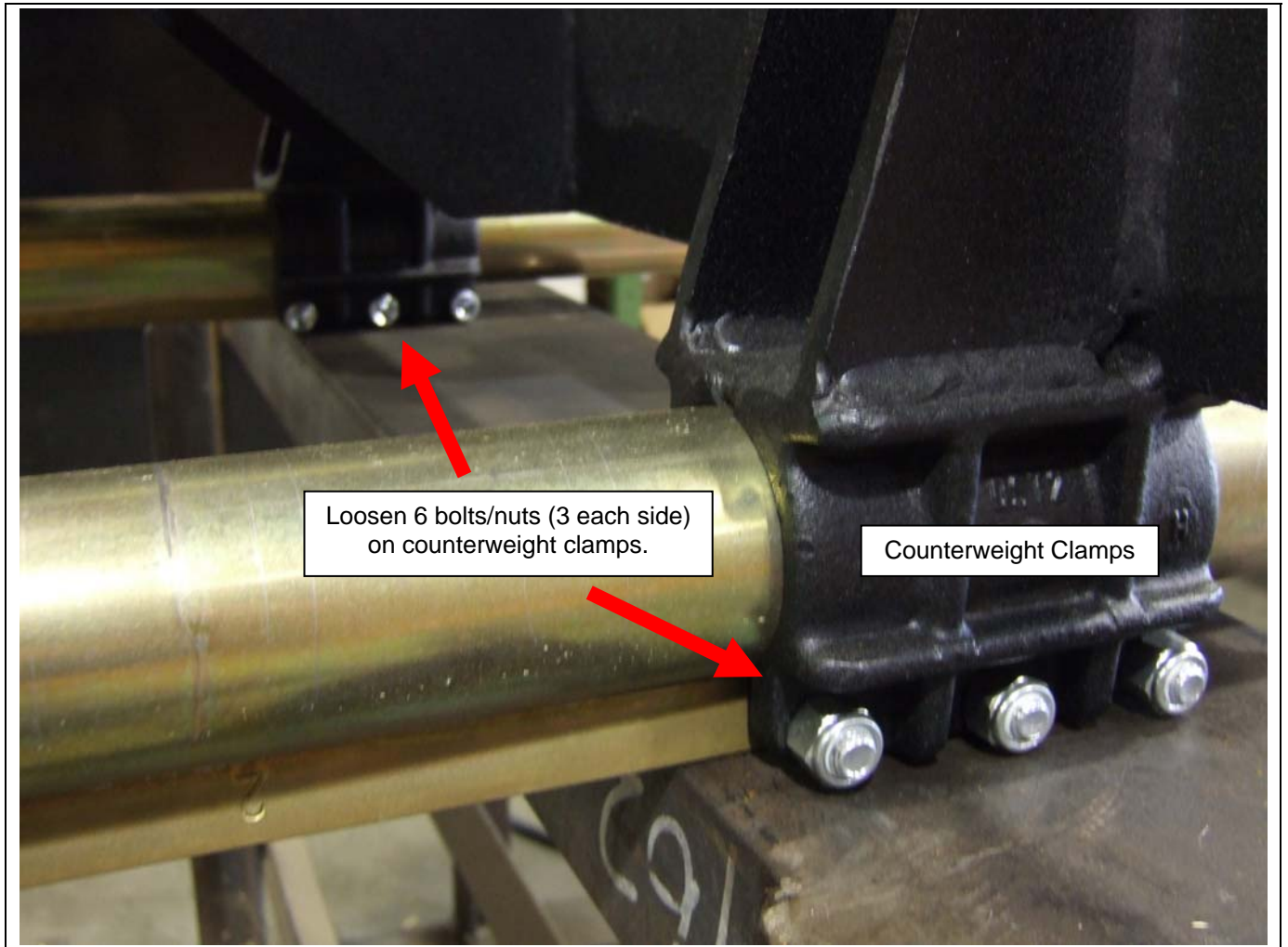
<b>SIZE 2 (5T &amp; 7½T) TROLLEY HOIST TROLLEY SPACER BAR REPLACEMENT FOR INSTALLED TROLLEY HOIST</b>	
<b>Step</b>	<b>Action</b>
1	Loosen 6 bolts/nuts (3 each side) on counterweight clamps.
2	Remove 2 bolts/nuts (1 each side) on counterweight clamps.
3	Remove 2 bolts/nuts (1 each side) on trolley clamps.
4	Remove and return Spacer Bar, P/N DST250565 to HHI. (Spacer Bar length = approx. 16 9/16")
5	Move counterweight toward hoist, 50 mm (approx. 2 in.).
6	Install new spacer bar, P/N DST250565SH. (Revised Spacer Bar length = approx. 14 9/16")
7	Reinstall and tighten 2 bolts/nuts (1 each side) on trolley clamps.
8	Reinstall and tighten 2 bolts/nuts (1 each side) on counterweight clamps.
9	Tighten the remaining 4 bolts/nuts (2 each side) on counterweight clamps.

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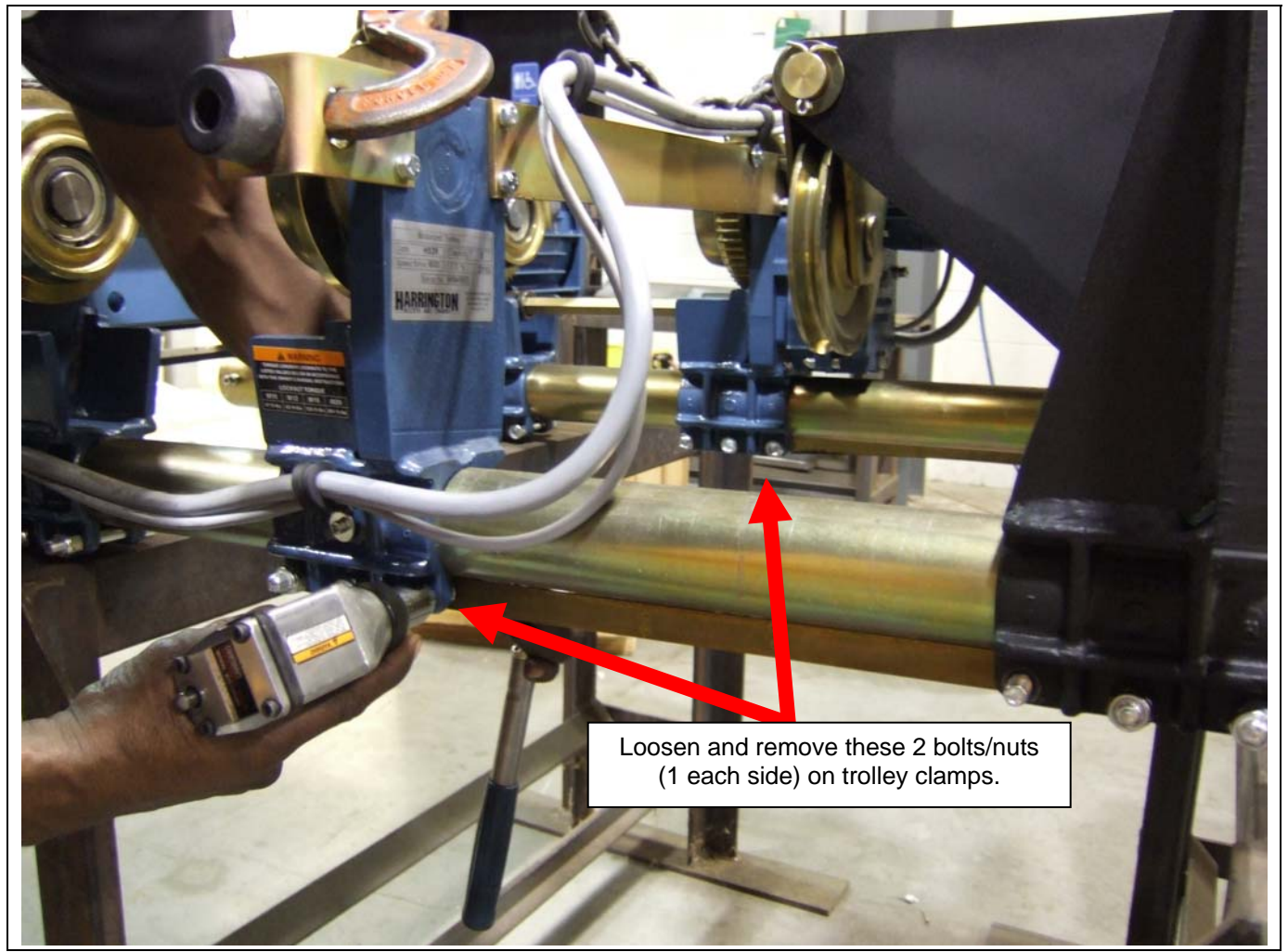
FOR TROLLEY HOIST IN SHRINK WRAP OR CRATE



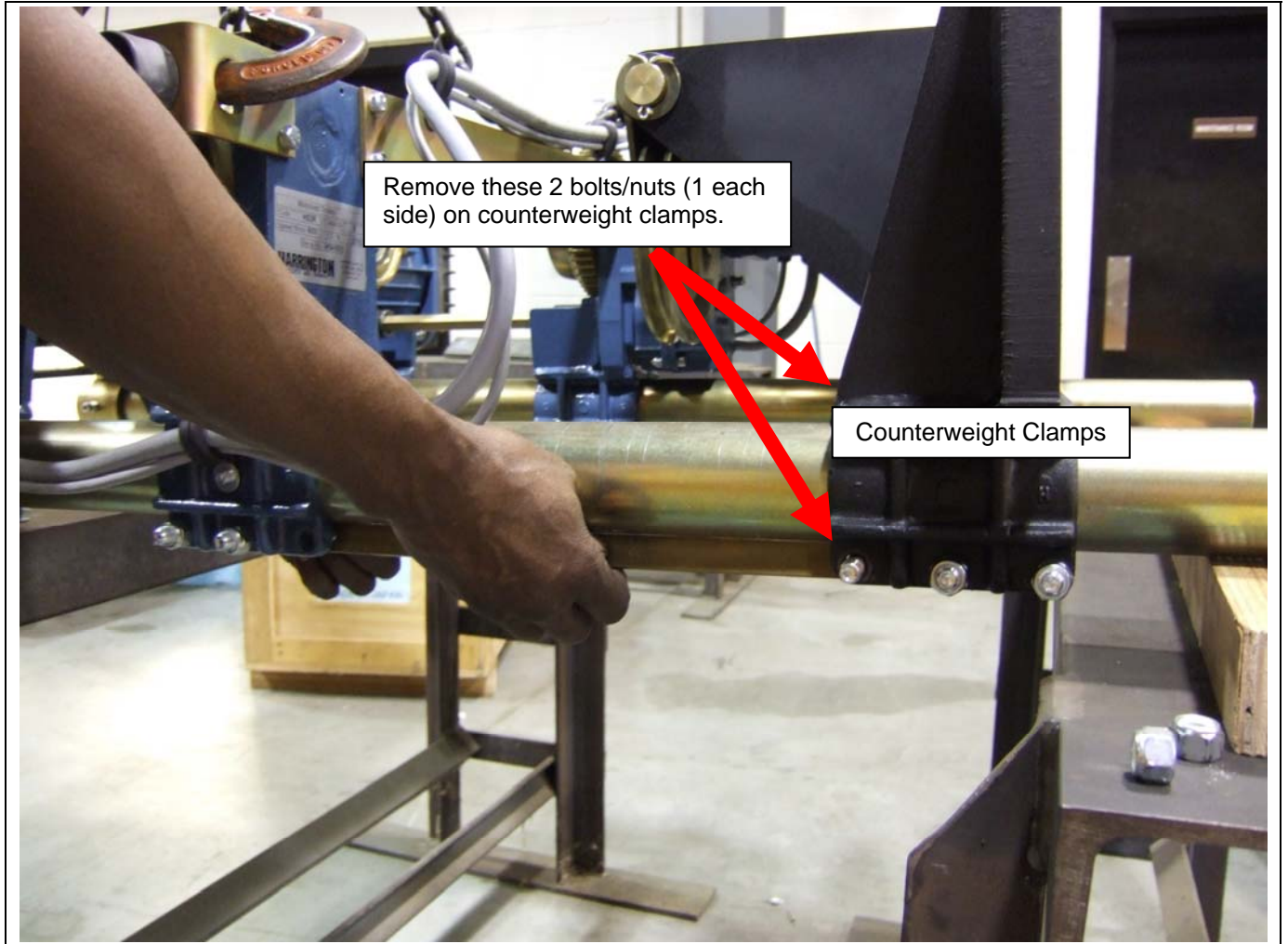
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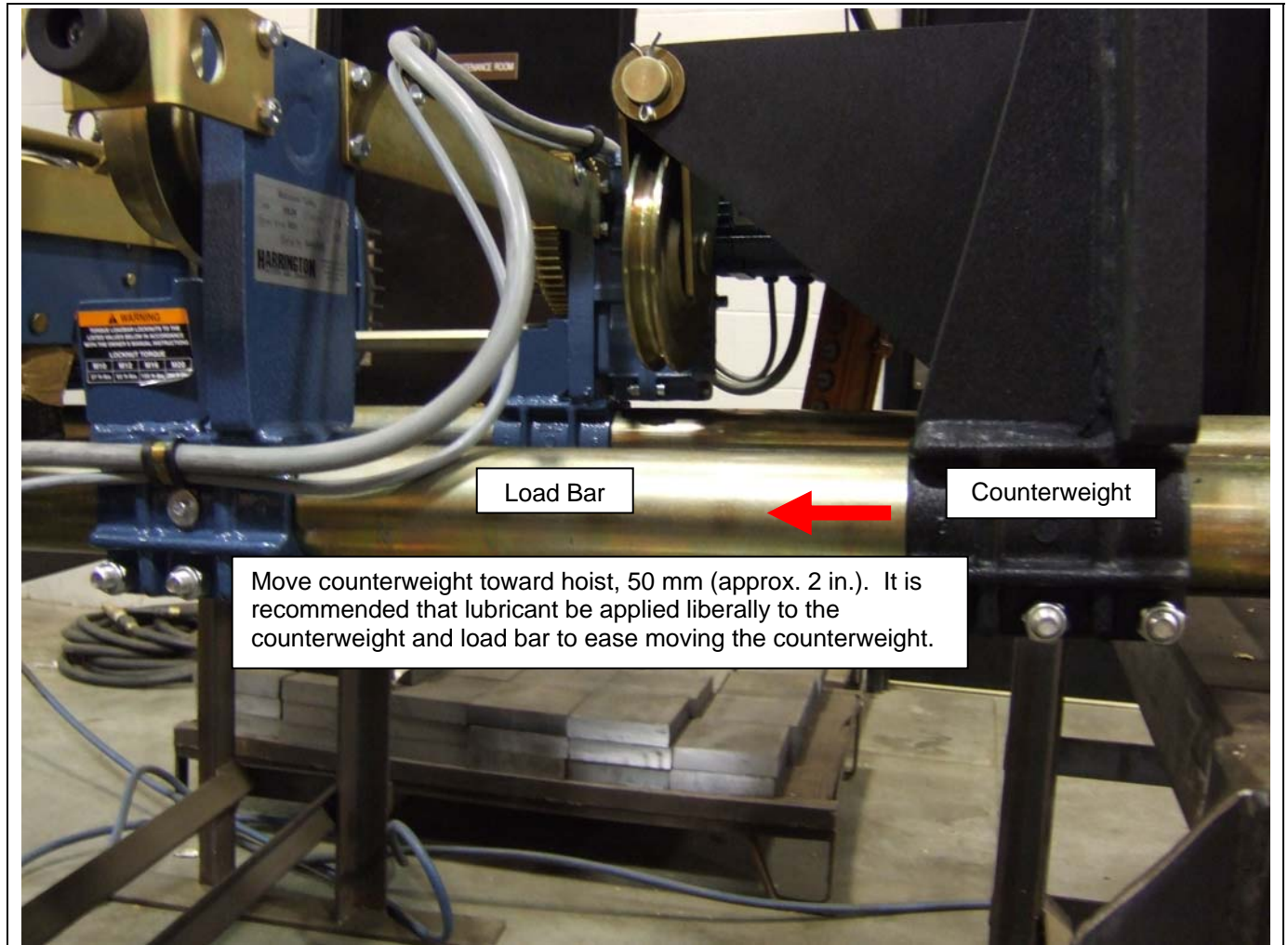
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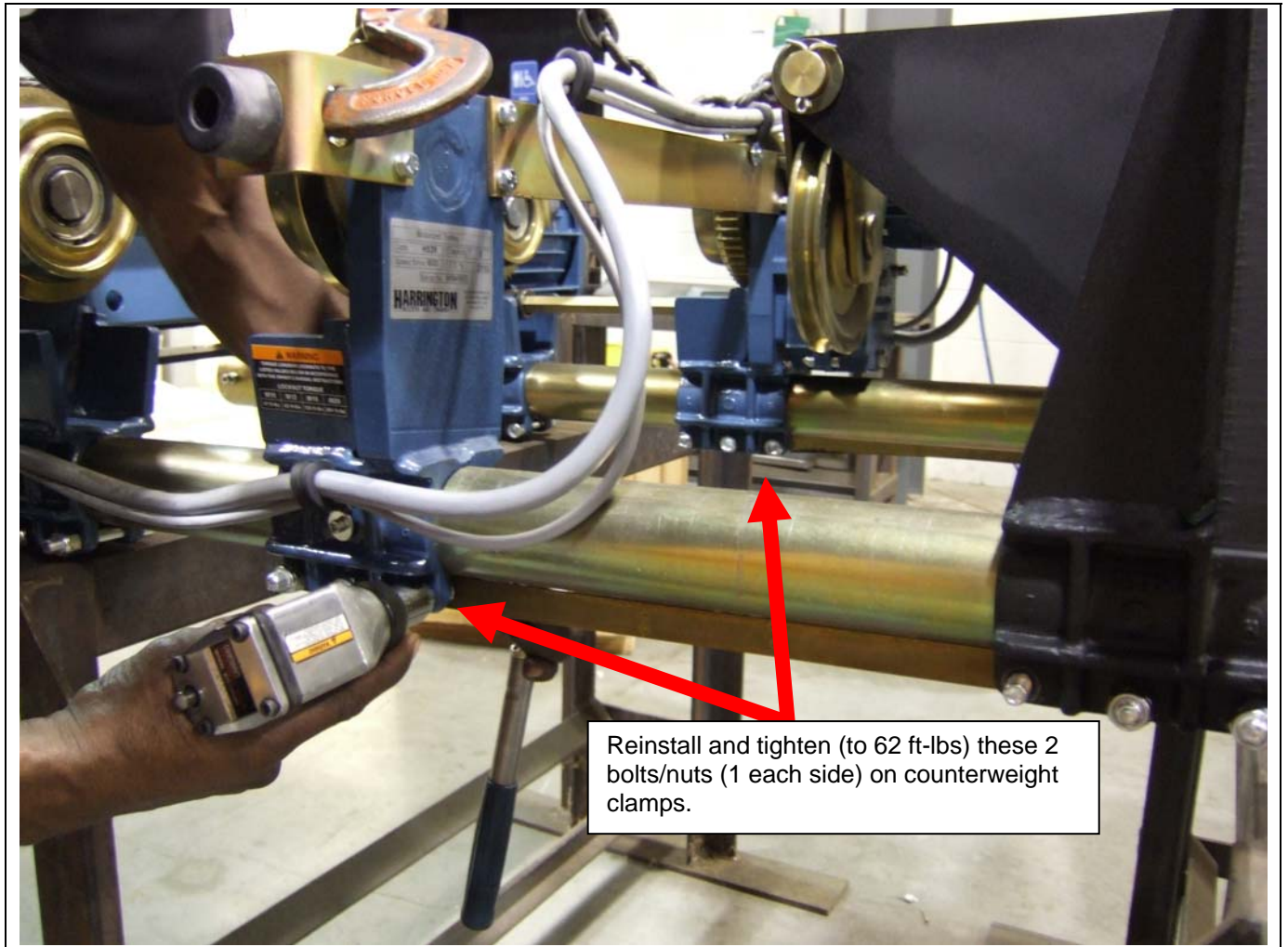




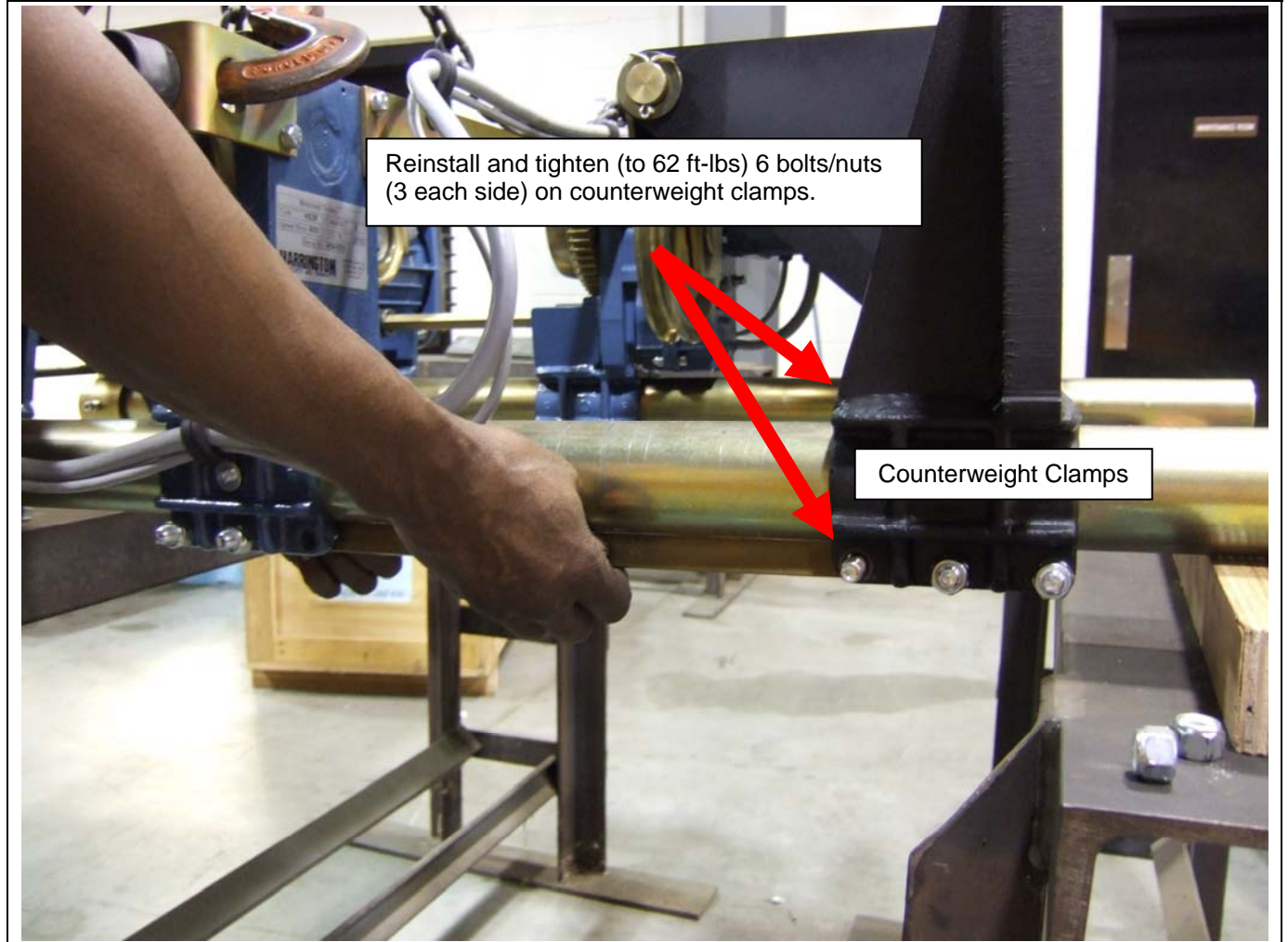
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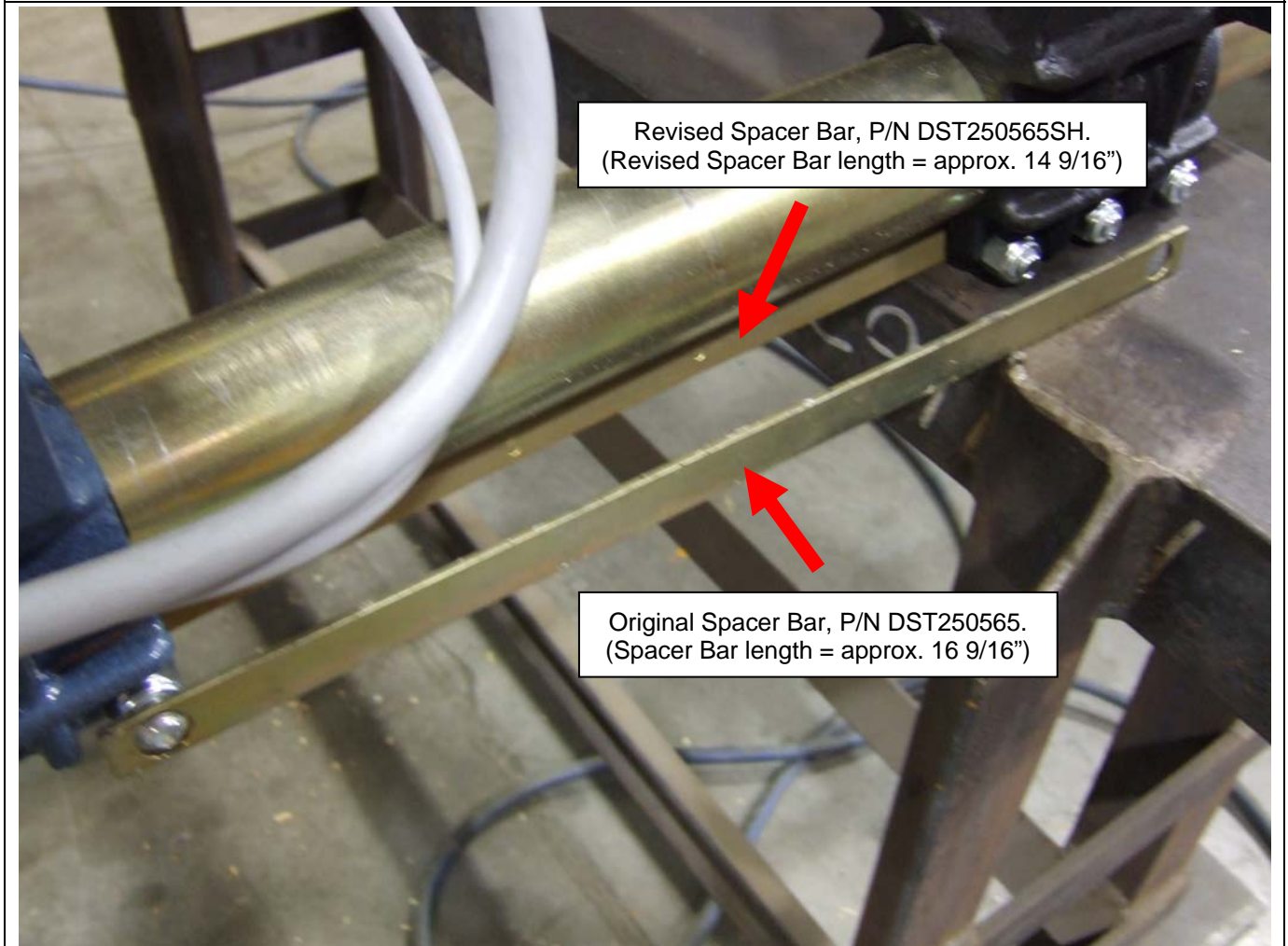
FOR TROLLEY HOIST IN SHRINK WRAP OR CRATE

Lower the counterweight side of trolley hoist onto skid/pallet.

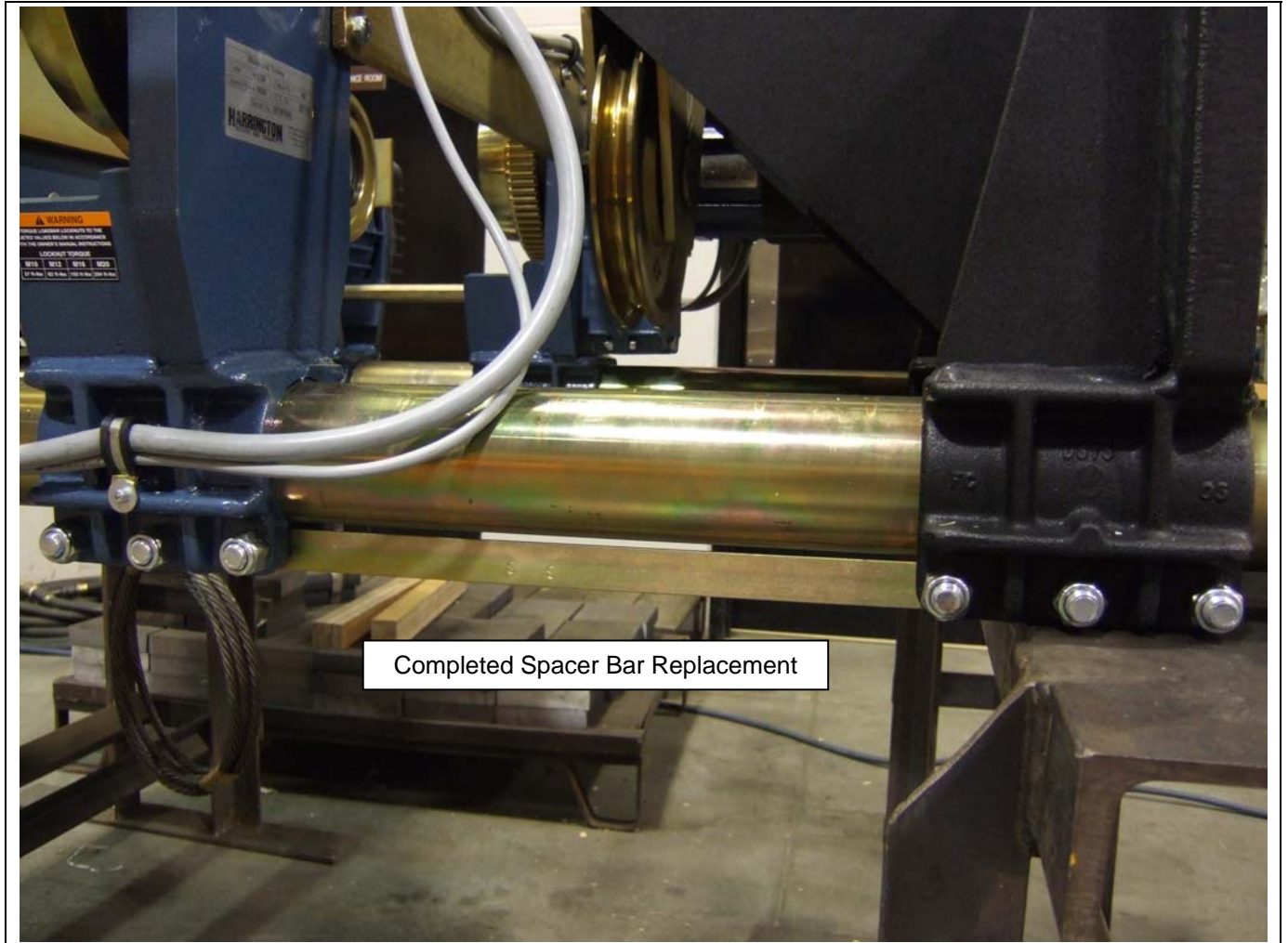
Replace shrink wrap or reinstall crate lid.

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Spacer Bar length comparison



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END